

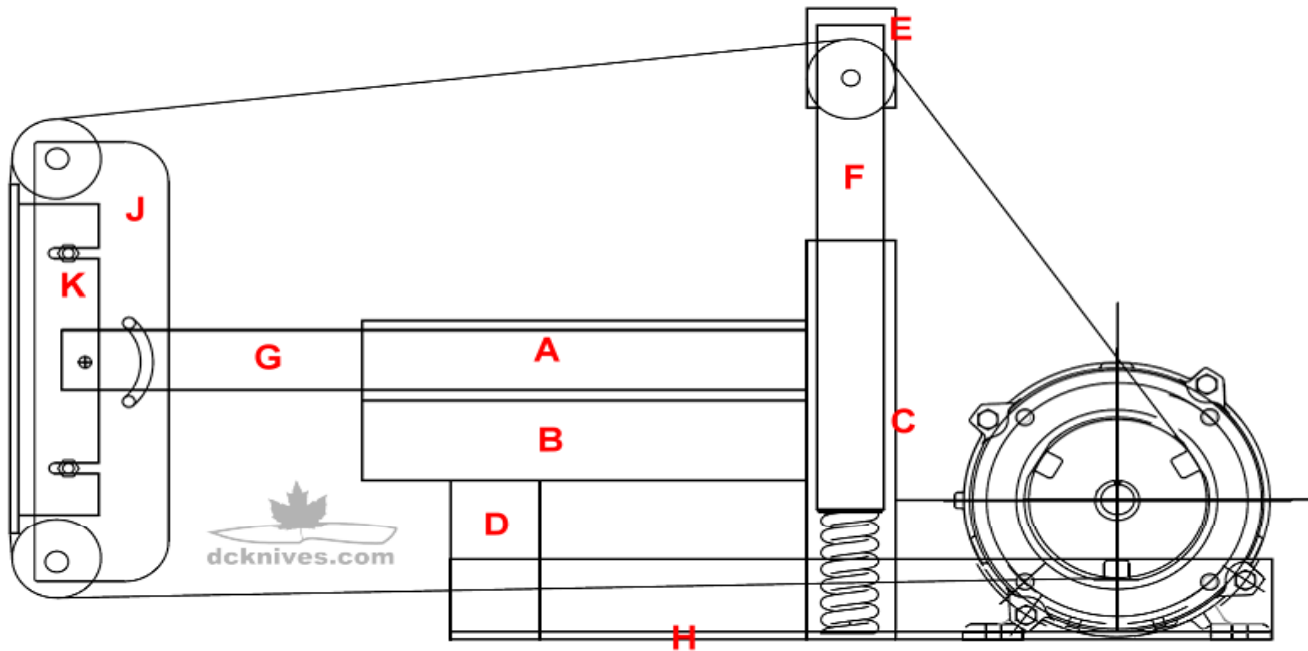
BG-272 Belt Grinder Bill of Materials

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<http://dcknives.blogspot.com/p/2-x-72-belt-grinder.html>



STEEL

	ITEM	DESCRIPTION		
2" HSS square 0.188 wall (40")		Cuts (inches)	37.5	total
<i>The wall thickness is very important!</i>	A	10		
<i>Do not use common 0.125" wall</i>	B	10		
	C	10		
	D	4		
	E	3.5		
1.5" HSS square 0.25" wall (32")		Cuts (inches)	30	total
<i>Use 0.25" wall only</i>	F	13		
<i>You will need to drill and tap this for a 1/4" bolt</i>	G	17		
0.25" x 12" x 20"	H	Grinder base plate		
0.188" 12" x 3"	J	Platen plate		
2" angle, 0.188" x 9"	K	Platen		
0.125" x 1.5" flat bar	4	4 inches		
<i>Welded to top and bottom of tracking pillar</i>				
30 pound compression spring	1	Screen door chain spring works		
Work Rest				
0.25" x 4" x 6" flat stock	1	Work rest		
0.375" x 0.75" x 10" bar stock	1	Work rest arm		

HARDWARE

	QTY	DESCRIPTION
Adjustable Handle, 3/8"-16 McMstr-Carr P/N 6271K31	2	Handles to lock tool arms
3/8" NC Hex nut	2	Lock down nuts
Tracking Pillar		
5/16" x 1" NC Capscrew	1	Magic 8 Ball mount, top of tracking pillar
Magic 8 Ball Shifter Knob	1	Element of extra coolness
1/4" x 2" NC Carriage bolt	1	Tracking hinge
1/4" Flat Washer	2	Tacked and ground for fitting hinge (E)
1/4" NC Nylon locknut	1	Securing the tracking hinge
Motor Mounting		
1/4" x 3/4" NC Flat head bolts	4	Motor mounts
1/4" NC Nuts	8	Motor mounts
1/4" Fender Washer	4	Underside of motor foot
1/4" Flat Washer	4	Topside of motor foot
1/4" Nylon Lock Nut	4	Topside of motor foot
Miscellaneous		
1-1/2" Floor Glide	1	Cap for tool arm
Strips of HDPE (plastic oil jug), 1" wide x 8" long	2	Shimming tracking pillar
1/4" x 3/4" NC Hex Socket Capscrew	2	Attaching work rest arm to tool arm
1/4" x 2-1/2" NC capscrew	1	Making tracking adjustment knob
Wheel Mounting		
Bolts to match your wheel bearings inside diameter. 1/2" NC x 2-1/2" to 3" long	3	Idler wheel axles
5/16" Shim	2	Cut from schedule 40 3/8" pipe
1/2" SAE Flat washer	2	Securing wheels
1/2" NC Nylon Locknut	2	Securing wheels
OBM has a set with 1/2" bolts. See Blog		http://dcknives.blogspot.com/p/2-x-72-belt-grinder.html
Platen		
1/4" x 3/4" NC Capscrew	2	Attaching platen to plate
1/4" flatwasher	2	Attaching platen to plate
1/4" x 3/4" NC Capscrew	1	Platen plate to tool arm (arm is tapped)
1/4" flatwasher	2	Attaching platen plate to tool arm
3/8" NC nut	1	Welded inside tool arm
1/4" x 3/4" NC Capscrew	1	Tightening platen angle adjustment
1/4" flatwasher	1	Tightening platen angle adjustment

From 2014 BG-272 Belt Grinder Build inspired by Alaksabearhawk.

Your bill of materials will vary with your build and components selected.

If you find an error please let me know so I can correct it.

Thanks,

Dan